

TUFLOC

INSTALLATION INSTRUCTIONS

Trunk Mount Gun Rack



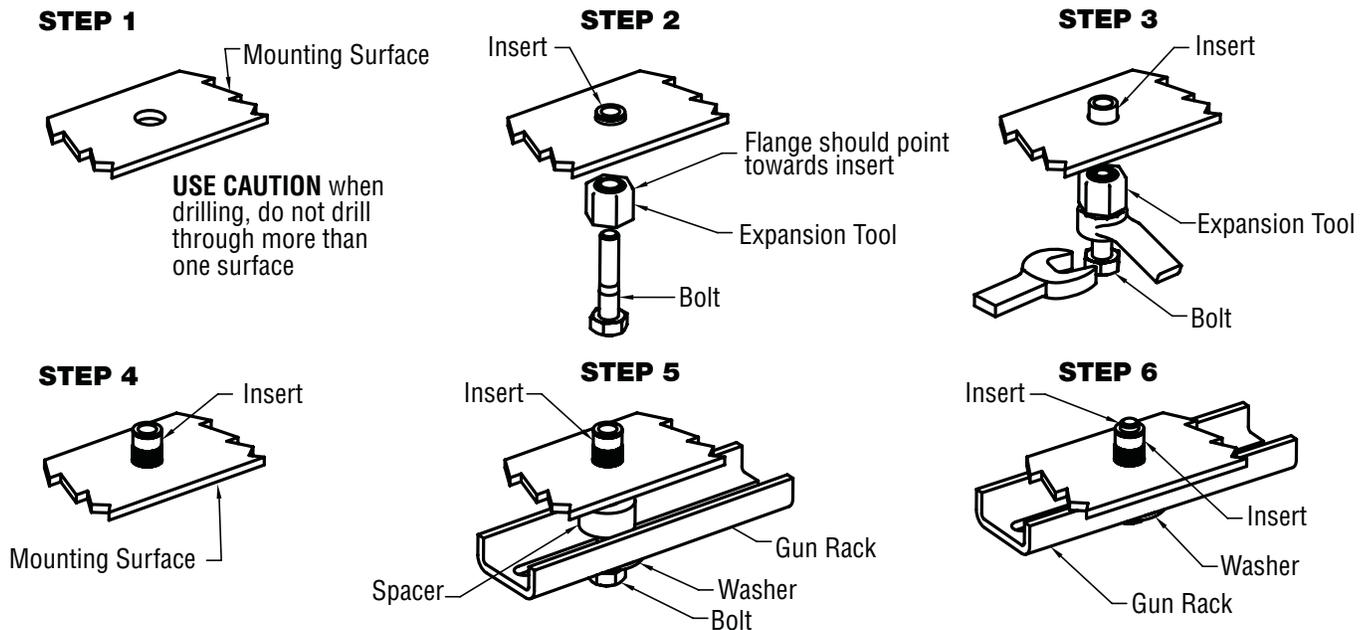
Congratulations and thank you for your recent purchase of the **TUFLOC** gun rack system. Esmet has designed and manufactured the highest quality products for over sixty-five years and we are confident that you will be a satisfied Tufloc product owner.

This manual includes simple step-by-step instructions to install, operate and maintain your gun rack. Please contact the factory if you have any installation or operation questions.

Trunk Mount Installation Steps

Gun Racks are assembled so the gun is parallel to trunk lid and rear deck. By removing the L-Brackets from the lock, trigger guard and butt pocket, the gun can be rotated to be perpendicular or 90-degrees to the trunk lid.

1. Before installation, determine where you want to mount the gun rack. It may be located behind the brake lights, on the trunk lid, under the rear deck or on the floor of the trunk.
2. Once the mounting location has been identified, you will want to mark two spots where the gun rack will be fastened to the trunk. Making sure the gun rack has full contact where it will be mounted, mark the spots with a center punch or pen and remove the rack.
3. Drill two 25/64" diameter holes thru the metal mounting surface. Drill size must be 25/64". If the diameter of the hole is larger, the fastener will spin and will not work properly. Do not drill through more than one metal surface.
4. Place the Insert into the drilled hole. Place the Expansion Tool thru the Bolt and begin tightening into Insert. You will need two open-end wrenches (not supplied). One will hold the Expansion Tool and one will hold the Bolt. Tighten the Bolt until it is firmly attached to the mounting surface.
5. Repeat the above step for the second hole.
6. Once both Inserts are installed place gun rack over Inserts. Place Washer thru Bolt and place into slot of gun rack and thru Spacer. Repeat for both sides. Do not fully tighten Bolts until the wiring of the gun rack is complete.
7. Once wiring has been completed (See Wiring Instruction Sheet) tighten gun rack firmly to mounting surface. Insure that the wires are not pinched; they are normally routed behind the gun rack channel towards the power and grounding source.



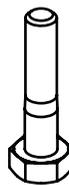
List of Parts



Insert



Expansion Tool



Bolt



Spacer



Washer