

# TUFLOC

## INSTALLATION INSTRUCTIONS

### Muzzle Down Mount Gun Rack



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Congratulations and thank you for your recent purchase of the TUFLOC gun rack system. Esmet has designed and manufactured the highest quality products for over sixty-five years and we are confident that you will be a satisfied Tufloc product owner.

This manual includes simple step-by-step instructions to install, operate and maintain your gun rack. Please contact the factory if you have any installation or operation questions.

## Muzzle Down Installation

1. Place weapon in weapon rack and determine best location in vehicle.
  2. Remove weapon from weapon rack. Attach and insulate the red / black wires (supplied) to the corresponding red / black wires on the lock head. Insure that the wires are not pinched as they are routed behind the channel toward the most convenient power and grounding source.
  3. Use self-tapping screws supplied to connect hinge to floor. Bolt hinge to weapon rack as shown. (Caution: When drilling through floor pan use minimum required drill depth to avoid potential damage to critical under carriage components such as driveshaft and wiring harnesses.)
  4. Assemble the adjustable floor support to achieve desired weapon rack angle. When assembled correctly weapon rack may extend above vehicle seat. Attach the adjustable floor support to the floor using the (2) #14 x 1" sheet metal screws. (Caution: When drilling through floor pan use minimum required drill depth to avoid potential damage to critical under carriage components such as driveshaft and wiring harnesses.)
  5. Attach the rack to the adjustable stand using (2) 1/4" x 5/8" screws.
- Large lock heads can be custom fit for weapons. Simply raise or lower the adjustment plate by loosening or tightening the screw.

