

# TUFLOC

## INSTALLATION INSTRUCTIONS

### Overhead Roll Bar Mount Gun Rack



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Congratulations and thank you for your recent purchase of the **TUFLOC** gun rack system. Esmet has designed and manufactured the highest quality products for over sixty-five years and we are confident that you will be a satisfied Tufloc product owner.

This manual includes simple step-by-step instructions to install, operate and maintain your gun rack. Please contact the factory if you have any installation or operation questions.

## Roll Bar Mount

Tufloc gun racks are custom designed to secure specific gun models. The rack shown in the diagram below is for a Remington 870. It is for illustration purposes and may not be identical to the gun rack you received.

### Ensure a Proper Fit

1. Place gun in rack. If necessary, you can change the location of the lockhead, trigger guard, butt pocket or foam clip to a customized fit by loosening bolts and moving components along rail.
2. If your rack uses a Large Lockhead, it can be custom fit for different guns. Simply raise or lower the adjustment plate inside the lock by loosening or tightening the screw.
3. If your rack uses a Foam Clip, it can be adjusted by tightening or loosening the bolts that secure it to the rack.

### Determine Gun Rack Location and Attach Wires

1. With the gun in the rack, determine the best location on the roll bar and mark the location to mount the U-bolts.
2. Remove gun from rack. Attach and insulate the wires following the enclosed wiring diagram.

### Attach Rack to Rollbar

1. Put U-Bolt around roll bar with the long, threaded piece closest to floor and pointing toward front of vehicle.
2. Fasten U-bolt to rollbar by placing the Mounting Plate over U-bolt with flat side facing towards front of vehicle. Secure with two nuts. Repeat step on opposite end of roll bar.
3. Secure gun rack to long, threaded piece of U-bolt by tightening washer and nut. Repeat for other U-bolt.

